



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D429-1056-015
Job Sheet 183480

Accounting Job RD18-1056-01



Part No: D429-1056-015

Job Qty: 1 ea

Part Name: 429 Full-Length Standard Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 9/28/18

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: IIN-D429-1056 REV.A IPP REV:A 18.08.16 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 01 2018
110	Packaging	1 pcs	9/28/18	9/28/18	0.00	0.00	Packaging1-4		OCT 01 2018
120	QC	1 pcs	9/28/18	9/28/18	0.00	0.00	QC4		OCT 01 2018
130	Packaging	1 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-2		OCT 01 2018
135	DC	1 pcs	9/28/18	9/28/18	0.00	0.00	DC		OCT 01 2018
140	QC21-FG	1 Ea	9/28/18	9/28/18	0.00	0.00	QC21		OCT 01 2018

Part Op 130 - Identify and pack for shipping as per PPP D429-1056-015 Location: _____ PPP Rev: 21
Descriptions: 135 - Photocopy blue file & type labels per PPP D429-1056-015 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5622-1	Fwd Wearshoe	2 Ea (2 ea)	90-Start up Operation	511686
D5622-3	Mid Wearshoe	4 Ea (4 ea)	90-Start up Operation	511817
D5622-5	Aft Wearshoe	2 Ea (2 ea)	90-Start up Operation	511810
D5622-7	Aft Wearshoe	2 Ea (2 ea)	90-Start up Operation	511718
D5623-041	Fwd Skidtube Protector, LH	1 Ea (1 ea)	90-Start up Operation	511229
D5623-042	Fwd Skidtube Protector, RH	1 Ea (1 ea)	90-Start up Operation	511227
D5623-043	Aft Skidtube Protector, LH	1 Ea (1 ea)	90-Start up Operation	509534
D5623-044	Aft Skidtube Protector, RH	1 Ea (1 ea)	90-Start up Operation	511228

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5622-1	2	0	0
	D5622-3	4	1	0
	D5622-5	2	0	0
	D5622-7	2	0	0
	D5623-041	1	0	0
	D5623-042	1	0	0
	D5623-043	1	1	0
	D5623-044	1	0	0

Part Specifications

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part #: _____ No: _____ Date: _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
		#:		QTY Effective :		MRB (QSI042) Approval			
Order Deviation		Disposition				Completed By			
						Lead hand / Supervisor Approval Verification			
						QC / QA Coordinator Approval			
FAULT CATEGORY									
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		Verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	
						Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER :							

Dart Aerospace Ltd.
1270 Aberdeen Street
Windsor, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S114881

Part: D429-1056-015

Job No: 183480

Serial No/Batch: S114881

Revision: A

Inspector:

Exp Date:

Instructions: TC STC SH18-41 Issue 1.08/08/18, FAA STC SR04174NY 18/09/21

Specifications could not be found.

Plex 9/19/18 8:43 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified	☐	Past Due	☐				

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -018	Part Number	Description
X					D429-1056-011	WEARPAD KIT
	X				D429-1056-013	WEARPLATE KIT (LH + RH)
		X			D429-1056-015	WEARPLATE KIT (LH + RH)
			X		D429-1056-017	WEARPLATE KIT LH
				X	D429-1056-018	WEARPLATE KIT RH
1		2	1	1	D5622-1	FWD WEARPAD
2		4	2	2	D5622-3	MID WEARPAD
1		2	1	1	D5622-5	AFT WEARPAD
1		2	1	1	D5622-7	AFT WEARPAD
	1	1	1		D5623-041	FWD WEARPLATE ASSY LH
	1	1		1	D5623-042	FWD WEARPLATE ASSY RH
	1	1	1		D5623-043	AFT WEARPLATE ASSY LH
	1	1		1	D5623-044	AFT WEARPLATE ASSY RH

• COPYRIGHT © 2018 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: A
Date: 18.04.30

Change Record

PAGE 1 OF 1

Part Number: D429-1056-015

Description: WEARPLATE KIT(LH + RH)

[illegible]